



Preferred
Heat Shrink
Products

Simple, Comprehensive Tubing Solutions



Alpha Wire Company



Preferred Heat Shrink Products

Preferred Quality

FIT Preferred Heat Shrink Products are made from premium compounds under the tightest manufacturing controls. This means **FIT** will consistently have excellent physical characteristics such as low longitudinal shrinkage and wide temperature ranges while providing an elegant appearance when used alone or on OEM equipment.

Preferred Solutions

The **FIT** Preferred Heat Shrink Product line consists of 23 different tubing types each designed with unique attributes which offer tubing solutions for the broadest possible range of applications and environments.

Preferred Reliability

The **FIT** brand name is widely recognized wherever heat shrink products are used. Users prefer **FIT** Heat Shrink Products more than any other source and ask for them by name.

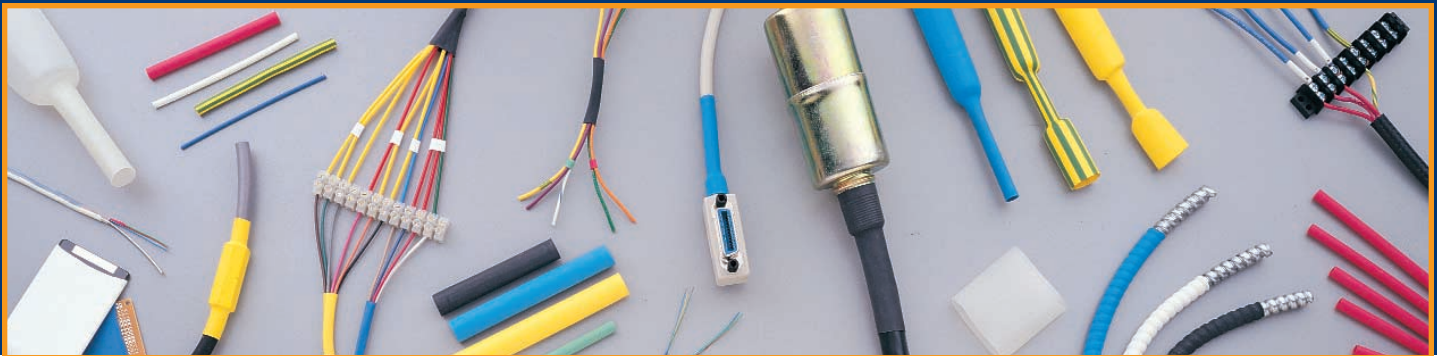
Preferred Convenience

The entire **FIT** heat shrink offering has been designed to make product selection and identification as simple as possible. There's nothing easier! **FIT** part numbers are easy to remember and clearly identify shrink ratios and sizes.

Preferred Availability

Alpha Wire provides the highest service level in the industry and **FIT** is no exception. **FIT** products are always in stock and come in an unprecedented variety of package sizes. **FIT** orders received by 4 p.m. (EST) will ship the same day! And, as with all Alpha Wire products, technical support and free product samples are always available.





IRRADIATED POLYOLEFIN

FIT-221 / FIT-221B

General Purpose, Irradiated Polyolefin

MIL-DTL-23053/5C, Class 1, 2



Features & Benefits

- General purpose protection & repair
- Identification & beautifying substrates
- Insulation from environment
- Reduced longitudinal shrinkage
- Resistance to water, fungus, UV light*
- Large, economical, bulk packages (**FIT-221B**)

*black color only

Applications

- General purpose insulation & repair
- Wire & cable harnessing & bundling
- Cable & connector protection
- Wire & tubing splicing & connecting
- **XTRA•GUARD® 1** applications
- Automated cutting machines (spools)

Characteristics

- Shrink Ratio: 2:1 @ 121°C
- Temperature: -55°C to 135°C
- Longitudinal Shrinkage: -5%
- Size: 3/64" – 4 in
- Packages: 4ft lengths, spools & cut pieces
- Colors: Black, White, Clear**, Red, Yellow, Blue, Green

**Not UL Recognized, CSA Certified

FIT-221V

Low Shrink Temp, Flame Retardant, Irradiated Polyolefin

MIL-DTL-23053/5C, Class 1, 3
CSA OFT Flame Test



- Lowest shrink temperature (90°C)
- Fastest recovery time
- UL VW-1 & CSA OFT flame retardancy
- Resistance to water, fungus, UV light*
- Large, economical, bulk packages
- New colors available!

*black color only

- Where substrates are heat sensitive
- Where reduced shrink time saves costs
- Flame retardancy requirements
- Industrial applications
- Cable & connector protection
- Automated cutting machines (spools)

- Shrink Ratio: 2:1 @ 90°C
- Temperature: -40°C to 125°C
- Longitudinal Shrinkage: -5%
- Size: 3/64" – 2 in
- Packages: 4ft lengths, spools & cut pieces
- Colors: Black, White, Red, Yellow, Green, Blue

FIT-260

Irradiated Polyolefin Ground Identification

NEC Article 250-57B, Exception 3



- Color coding leads as a ground circuit
- Same physical characteristics as **FIT-221**

- Approved for use by NFPA for 600 volt ground lead identification
- E-OEM component identification
- Wire harness identification
- Automated cutting machines (spools)

- Shrink Ratio: 2:1 @ 121°C
- Temperature: -55°C to 135°C
- Longitudinal Shrinkage: -5%
- Size: 1/8" – 1 in
- Packages: Spools
- Colors: Green with Yellow stripe. Each color covers a minimum of 30% surface area.

FIT-295

Semi-Rigid Irradiated Polyolefin

MIL-DTL-23053/6D, Class 1, 2



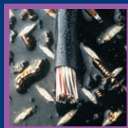
- 30% stronger than standard polyolefin
- 25% stiffer than standard polyolefin
- Low water absorption
- Resistance to water, fungus, UV light

- Strength & stiffness make it excellent for strain relief applications
- Heavy duty cable/connector protection
- Electrical cable splices
- Crimp terminals
- Solder joints

- Shrink Ratio: 2:1 @ 135°C
- Temperature: -55°C to 135°C
- Longitudinal Shrinkage: -5%
- Size: 3/64" – 1/2"
- Packages: 4ft lengths & cut pieces
- Colors: Multiple



Compliments XTRA•GUARD®!



XTRA•GUARD® 1 -
Extra Premium Grade PVC Jacket For Extended Cable Life

XTRA•GUARD® 2 -
Industrial Strength Extra Rugged Polyurethane Jacket

XTRA•GUARD® 3 -
Extra Durable, Outdoor, Direct Burial Cable

XTRA•GUARD® 4 -
Extra Protection High/Low Temperature TPE Jacketed Cables

XTRA•GUARD® 5 -
Extra High-Temperature/Chemical Resistant FEP Teflon Jacket

XTRA•GUARD® Flexible Cables -
Multi-Purpose & Continuous Use Flexible Control Cables

XTRA•GUARD® 1

In general purpose OEM wiring or cable assemblies

**FIT-221/
FIT-221B**

In cable assemblies, sensitive equipment and flame retardant applications

FIT-221V

In outdoor applications

FIT-321

With oversized connectors in flame retardant applications

FIT-321V

In general purpose OEM wiring or cable assemblies

FIT-105



HIGH SHRINK RATIO

Features & Benefits

Applications

Characteristics

FIT-321

Medium Wall,
Adhesive Lined,
Irradiated Polyolefin

MIL-DTL-23053/4D, Class 3

- Expanded to a 3 to 1 shrink ratio
- Increased wall thickness for durability
- Water resistant adhesive inner lining
- Permanent bonding adhesive

- Connectorized cable repair
- Water resistance & encapsulation
- Environmental & outdoor protection
- **XTRA•GUARD® 1, 2 & 3** applications

- Shrink Ratio: 3:1 @ 125°C
- Temperature: -55°C to 110°C
- Longitudinal Shrinkage: -15%
- Size: 1/8" – 1-1/2 in
- Packages: 4ft lengths & cut pieces
- Color: Black

FIT-321V

Low Shrink Temp,
Flame Retardant,
Irradiated Polyolefin

CSA OFT Flame Test

Recognized Component Underwriters Laboratories Inc. Certified Consultant Standards Association Passes UL VW-1 Flame Test Underwriters Laboratories Inc.

- Expanded to a 3 to 1 shrink ratio
- Lowest shrink temperature (90°C)
- Fastest recovery time
- Reduced wall thickness
- UL VW-1 & CSA OFT flame retardancy

- Connectorized cable repair
- Where substrates are heat sensitive
- Delicate & intricate electronics protection
- Industrial applications
- Flame retardancy requirements
- Automated cutting machines

- Shrink Ratio: 3:1 @ 90°C
- Temperature: -55°C to 125°C
- Longitudinal Shrinkage: -5%
- Size: 3/32" – 1 in
- Packages: Spools
- Colors: Black, White

FIT-421

Over Expanded,
Irradiated Polyolefin

MIL-DTL-23053/5C, Class 1
Overexpanded

- Over expanded to a 4 to 1 shrink ratio
- Large supplied diameter sizes
- Resistance to water, fungus, UV light
- Shrinks to 25% of its original size
- Conforms to odd shapes

- D-Sub connector strain relief
- RS-232 25 pin connector to cable coverage
- Covers the most irregular shapes & connectors
- PC board coverage/protection

- Shrink Ratio: 4:1 @ 121°C
- Temperature: -55°C to 135°C
- Longitudinal Shrinkage: -10%
- Size: 1 in – 4 in
- Packages: 4ft lengths
- Color: Black

FIT-621

Heavy Wall,
Adhesive Lined,
Irradiated Polyolefin

- Over expanded to a 6 to 1 shrink ratio
- Shrinks to 1/6 its original size
- Heavy duty adhesive inner lining
- Low water absorption
- Excellent durability & toughness
- Resistant to oils & chemicals
- Convenient pre-cut 6 inch lengths

- Protection in severe environments
- Large to small connector-to-cable protection
- Underground utility splice protection
- Corrosion protection of metal parts
- Protects substrates in direct burial applications
- Heavy duty abrasion resistance

- Shrink Ratio: 6:1 @ 120°C
- Temperature: -40°C to 125°C
- Longitudinal Shrinkage: -10%
- Size: 5/8" – 4 in
- Packages: 6 inch lengths
- Color: Black

XTRA•GUARD® 2

Where connectors need to be permanently isolated from cutting fluids, oils or solvents

FIT-321

On machine tool equipment cables exposed to oil and cutting fluids

FIT-750

XTRA•GUARD® 3

600 volt, temporary outdoor applications

FIT-700

XTRA•GUARD® 4

In high flammability environments

FIT-350

In wide temperature range environments or where exposed to chemicals

FIT-400

In low temperature flexing applications or when exposed to chemicals

FIT-600

XTRA•GUARD® 5

In wide temperature range environments or where exposed to chemicals

FIT-400

In harsh temperature environments, exposed to chemicals requiring increased pliability

FIT-650

XTRA•GUARD® Flexible Cables

In flexing applications when exposed to oil

FIT-600

In heavy duty, high speed flexing applications

FIT FLEX

On equipment in motion where cables and pneumatic tubing must be dressed along machinery framework

GRP-110 & 120 SLEEVING

In robotic and flexible cable harnessing for routing and abrasion protection

GRP-110NF & 120NF SLEEVING



DUAL WALL / ADHESIVE LINED

Features & Benefits

Applications

Characteristics

FIT-300

Surface Irradiated/Dual Extruded Polyolefin

MIL-DTL-23053/4D, Class 1

Recognized Component Underwriters Laboratories Inc. (black only)

- Meltable inner wall
- Encapsulates without adhesive
- Temporary sealing without sticky residue
- Increased wall thickness for added protection
- High shrink ratios
- Excellent dielectric properties

- Substrates requiring filled interstices
- Digital electronics where adhesive is unacceptable
- Temporary applications requiring encapsulation

- Shrink Ratio: 3:1 - 6:1 (depending on size) @ 135°C
- Temperature: -55°C to 110°C
- Longitudinal Shrinkage: -10%
- Size: 1/8" - 3/4"
- Packages: 4ft lengths, cut pieces
- Colors: Multiple

FIT-700

Bonding, Mastic Lined, Irradiated Polyolefin

- Bonding adhesion to most materials
- Environmental & water-tight seal
- Prevents wicking & fills interstices
- Tubing sizes match 14AWG-2000MCM sizes
- Superior strength
- High voltage
- Pre-cut 12 inch pieces

- High voltage splices (up to 2 kV)
- Water resistant connections
- Underground utility applications
- Direct burial
- Outdoor insulation & protection
- **XTRA•GUARD® 3** applications

- Shrink Ratio: 3:1 @ 121°C
- Temperature: -55°C to 90°C
- Longitudinal Shrinkage: -5%
- Size: 3/4" - 4-1/2 in (14AWG-2000MCM)
- Packages: 12 inch cut pieces
- Color: Black

FIT-750

Bonding, Adhesive Lined, Irradiated Polyolefin

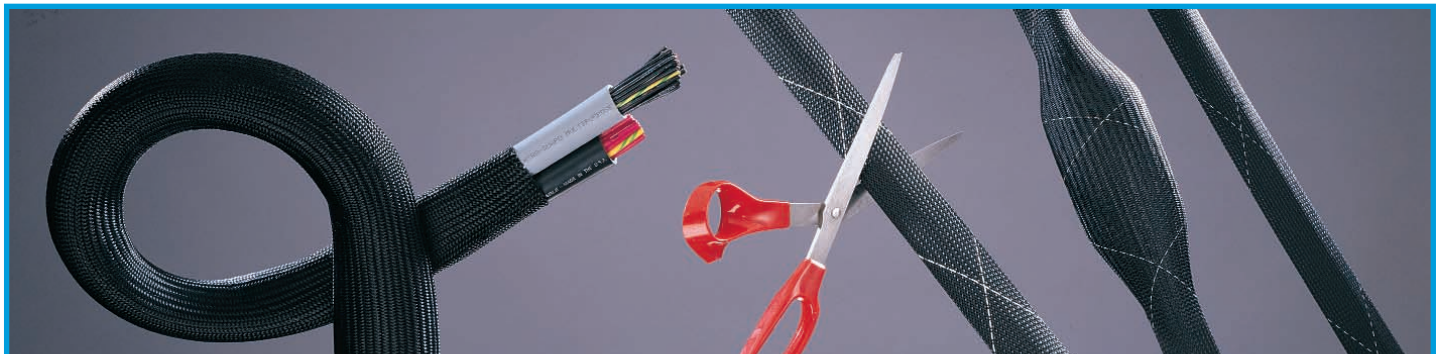
MIL-DTL-23053/4D, Class 2

Recognized Component Underwriters Laboratories Inc.

- Bonding to substrates
- Similar to **FIT-221** with adhesive liner
- Total encapsulation
- Reduced diameters
- Permanent water & corrosion protection
- Internal isolation of individual substrates - "pinching"

- Moisture protection of substrates
- Permanent sealing of substrates
- Wire isolation within a harness
- Permanent joint splice repair
- General purpose usage with adhesive
- **XTRA•GUARD® 2** applications

- Shrink Ratio: 2:1 @ 121°C
- Temperature: -55°C to 110°C
- Longitudinal Shrinkage: -5%
- Size: 1/4" - 1-1/2 in
- Packages: 4ft lengths
- Color: Black



SPECIALTY MATERIALS (NON SHRINK)

Features & Benefits

Applications

Characteristics

GRP-110 & 120 SLEEVING

Expandable, Braided Polyester Sleaving

MIL-I-631D

Recognized Component Underwriters Laboratories Inc. Passes UL VV-1 Flame Test Underwriters Laboratories Inc.

- Lightweight, flexible routing
- Flexibility in wide temperature range, -70°C to 125°C
- Abrasion & cut-through resistance
- Expansion & contraction of sleaving diameter
- Flame retardancy

- Protective covering for wire, cable & tubing
- Robots & automation equipment dressing
- Wire bundling & harnessing
- **XTRA•GUARD® Flexible Cable** applications
- Fiber optic cable bundles
- Note: Hot knife must be used to prevent tubing from fraying

- Temperature: -70°C to 125°C
- Size: 1/8" - 2 in
- Packages: Spools
- Colors: Black, White (GRP-120 has a white tracer)

GRP-110NF & 120NF SLEEVING

Non-Fraying Expandable, Braid Sleaving

MIL-I-631D

Recognized Component Underwriters Laboratories Inc. Passes UL VV-1 Flame Test Underwriters Laboratories Inc.

- **FRAYLESS CUTS WITHOUT A HOT KNIFE!**
- Cuts with scissors without fraying ends
- Lightweight, flexible routing
- Flexibility in wide temperature range, -70°C to 125°C
- Abrasion & cut-through resistance
- Expansion & contraction of sleaving diameter
- Flame retardancy

- Field installation without a hot knife
- Protective covering for wire, cable & tubing
- Robots & automation equipment dressing
- Wire bundling & harnessing
- **XTRA•GUARD® Flexible Cable** applications
- Fiber optic cable bundles

- Temperature: -70°C to 125°C
- Size: 1/8" - 1-1/2 in
- Packages: Spools
- Color: Black (GRP-120NF has a white tracer)

SPECIALTY MATERIALS

FIT-105

Irradiated PVC

MIL-DTL-23053/2C, Class 1*
CSA OFT Flame Test



*Inactive for new design, no longer used by the DOD except for replacement purposes

- Low shrink temperature (100°C)
- 30% stronger than standard polyolefin
- UL VW-1 & CSA OFT flame retardancy
- Low water absorption & UV resistant
- Multiple package availability

Applications

- Use with PVC cable
- With heat sensitive substrates
- Fast recovery time
- Wire harnesses & cable assemblies
- Flame retardant requirements
- **XTRA-GUARD® 1** applications
- Automated cutting machines (spools)

Characteristics

- Shrink Ratio: 2:1 @ 100°C
- Temperature: -35°C to 105°C
- Longitudinal Shrinkage: -15%
- Size: 3/64" – 2 in
- Packages: 4ft lengths, spools & cut pieces
- Color: Black

FIT-350

Flame Retardant Irradiated Kynar**

MIL-DTL-23053/8C
CSA OFT Flame Test



*Teflon® is a registered trademark of E.I. DuPont Co. **Kynar is a trademark of ELF Atochem, North America, Inc.

- Chemical resistance
- 3 times the tensile strength of standard polyolefin
- Excellent flame retardancy
- Excellent heat resistance
- Excellent chemical resistance

- High temperature environments
- Faster recovery time than Teflon*
- Exposure to chemicals
- Use with high temperature wire
- Caustic environments
- **XTRA-GUARD® 4** applications

- Shrink Ratio: 2:1 @ 175°C
- Temperature: -55°C to 175°C
- Longitudinal Shrinkage: -10%
- Size: 3/64" – 1 in
- Packages: 4ft lengths & cut pieces
- Color: Transparent

FIT-400

Temperature/Chemical Resistant FEP Teflon*

MIL-DTL-23053/11C, Class 1

*Teflon® is a registered trademark of E.I. DuPont Co.

- Excellent chemical resistance
- Extreme temperature range of -67°C to 200°C
- Unmatched dielectric properties
- Thinnest wall thickness available
- Lower recovery temp than TFE Teflon*

- Fiber optic applications
- High temperature cable
- Limited space applications
- **XTRA-GUARD® 4 & 5** applications
- Digital electronics (signal sensitive equip.)
- Extremely caustic environments
- Fast recovery time
- Data & FEP Teflon* cable applications

- Shrink Ratio: 1.2:1 @ 176°C
- Temperature: -67°C to 200°C
- Longitudinal Shrinkage: -15%
- Size: 0.03" – 0.44" (24AWG-0AWG)
- Packages: 4ft lengths & 2ft lengths
- Color: Natural

FIT-500

Temperature/Chemical Resistant TFE Teflon*

MIL-DTL-23053/12C, Class 3

*Teflon® is a registered trademark of E.I. DuPont Co.

- Supreme chemical resistance
- Most extreme temperature range of -67°C to 250°C
- High tensile strength
- Unmatched dielectric properties
- Extremely thin wall thickness
- Low friction coefficient

- Fiber optic applications
- TFE Teflon* cable applications
- Limited space applications
- Digital electronics (signal sensitive equip.)
- Extremely caustic environments

- Shrink Ratio: 1.5:1 @ 327°C
- Temperature: -67°C to 250°C
- Longitudinal Shrinkage: -20%
- Size: 0.034" – 0.047" (30AWG-0AWG)
- Packages: 2ft lengths
- Color: Natural

FIT-600

Highly Flexible, Irradiated Elastomer

MIL-DTL-23053/1C, Class 2†
MIL-R-46846 Type 1, Class 1†
CSA OFT Flame Test



† FIT-600 does not contain any polychloroprene/neoprene but meets the physical properties of MIL-DTL-23053/1C, Class 2 and MIL-R-46846 Type 1, Class 1 specifications.

- Improved flexibility
- More than twice the tensile strength of silicone rubber
- Large tubing diameters
- Oil resistance & flame retardancy
- Abrasion resistance

- Military & commercial harnesses
- Cold temperature flexing
- Machine tool & automation equipment
- **XTRA-GUARD® 4** applications
- **XTRA-GUARD® Flexible Cable** applications

- Shrink Ratio: 1.75:1 @ 135°C
- Temperature: -70°C to 121°C
- Longitudinal Shrinkage: -10%
- Size: 1/4" – 3in
- Packages: Spools
- Color: Black

FIT-650

Chemical and Temperature Resistant Irradiated Viton*

MIL-DTL-23053/13B

*Viton® is a registered trademark of Dupont Dow Elastomers

- Extreme temperatures -40°C to 200°C
- Excellent chemical resistance (water, oil, acid & fuels)
- Flexibility

- Chemical production applications
- Military electronics/aircraft
- In hostile environments requiring some flexibility
- **XTRA-GUARD® 5** applications
- **XTRA-GUARD® Flexible Cable** applications

- Shrink Ratio: 2:1 @ 175°C
- Temperature: -40°C to 200°C
- Longitudinal Shrinkage: -20%
- Size: 1/8" – 1 in
- Packages: Spools
- Color: Black

FIT FLEX

Highly Flexible, Irradiated Silicone Rubber



- Highest flexibility available
- Flexibility in widest temperature range, -75°C to 200°C
- Scrape abrasion resistance
- Pliability when substrate requires "give"
- Flame retardancy

- Robotics cables
- Automation equipment dressing
- Environments with varied temperatures
- **XTRA-GUARD® Flexible Cable** applications
- Fiber optic cable bundles
- Assemblies & harnesses requiring flexibility

- Shrink Ratio: 1.7:1 @ 135°C
- Temperature: -75°C to 200°C
- Longitudinal Shrinkage: -15%
- Size: 0.112" – 1.217"
- Packages: Spools
- Color: Gray

Simple, Comprehensive Tubing Solutions

PROTECT

substrates from moisture, UV light, corrosion, oxidation, dust, chemicals, abrasion, environmental conditions, solder joints and encapsulate.

INSULATE

wire terminations and connections, entire PC boards, from temperature and ambient conditions.

REPAIR

cable splices, reinsulate, cable jackets, connections, permanent or emergency quick fix.

BUNDLE & HOLD

wire harness, cable, tubing and hose dressing on OEM equipment, breakouts, bundle in small spaces, conform to odd shapes.

SEAL

moisture protect, fill spaces/interstices, permanent or temporary, "pinching".

IDENTIFY & BEAUTIFY

circuit/ground indicator, color coding, organize, personalize/label, conceal mechanical attachments, improve physical appearance.

FLEXIBILITY

with robotics cable, strain relief, prevent bending.



FIT® Compliments **XTRA•GUARD**®!

When the cable you install must withstand the environmental abuses of heat or cold, intermittent or continuous motion, abrasion, chemical exposure or EMI/RFI interference, specify **XTRA•GUARD** High Performance Electronic Cable.

And when heat shrinkable tubing is required, **FIT** Compliments **XTRA•GUARD**!

A preferred **FIT** Shrinkable Tubing product has been recommended for many **XTRA•GUARD** cable applications.



M O L D E D S H A P E S A N D A C C E S S O R I E S

***FIT*® MOLDED END CAPS**

Protect standard and fiber optic cable ends from dust, water and damage.

***FIT*®-BOOTS**

Shapes molded specifically to fit a variety of D-subminiature and other connectors.

***FIT*® WRAP**

Irradiated polyolefin sheets for cable jacket repair when cable disconnect is impossible.

***FIT*® SOLDER SLEEVES**

A cable shield ground termination system with a built in soldered connection which is completely insulated and encapsulated.

***FIT*®-PRINT**

Identification system enabling tubing to be printed on directly from a desk top printer. ***FIT*®-PRINT** is designed to work with any PC software.

***FIT*® CRIMP SPLICES**

Crimp splices with an outer covering of heat shrink tubing for splicing single conductors.

***FIT*® GUN-1 and 3**

Dual-temperature heat guns that are lightweight in design and ideal for industrial use.

***FIT*® FBT-1**

A flameless butane torch for field application of heat shrinkable tubing.

Simple, Comprehensive Tubing Solutions

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